



Dart Hawkesbury
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gloss black

D3913-041

Job Sheet 167457



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Large Fab2		<i>DO 2017-11-22</i>
100	Large Fab	1 pcs		11/16/17	0.00	10.00	Large Fab 1		<i>2017-11-22</i>
110	QC	1 pcs		11/16/17	0.00	0.00	QC9		<i>17-11-23</i>
120	QC	1 pcs		11/16/17	0.00	0.00	QC5		<i>17-11-23</i>
125	HandFinish	1 pcs		11/16/17	0.00	0.29	HandFinish2		<i>BR 17-11-27</i>
130	Powdercoat	1 pcs		11/16/17	0.00	0.93	Powdercoat2		<i>BR 17-11-27</i>
140	QC	1 pcs		11/16/17	0.00	0.00	QC3		<i>17-11-30</i>
150	HandFinish	1 pcs		11/17/17	0.00	0.50	HandFinish4		<i>17-12-01</i>
160	QC	1 pcs		11/17/17	0.00	0.00	QC5		<i>17-12-01</i>
170	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		<i>17-12-01</i>
180	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		<i>DAS DEC 11 2017</i>

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat
150 - Pick Kit

17 122878 START: 4:55 O.V.T: 375° FINISH: 5:10.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581- <i>5005812</i>	2	16	0	0
	D3913-1- <i>5002297</i>	1	15	0	0
	D3913-15- <i>161938</i>	1	10	0	0
	D3913-3- <i>5002108</i>	1	17	0	0
	D3913-7- <i>5005989</i>	2	2	0	0
	D3913-9- <i>5002812</i>	1	8	0	0
	D3916-041- <i>5004787</i>	2	2	0	0
	D3916-5- <i>5003885343</i>	3	10	0	0
	D4016-1- <i>5009181</i>	3	7	0	0
	D4017-7- <i>5004770</i>	3	15	0	0
	D4017-9- <i>5005818</i>	2	2	0	0
	D4020-11- <i>5005857</i>	2	0	0	0
	D4021-1- <i>166089</i>	3	27	0	0
	D4034-041- <i>5005067</i>	1	1	0	0
	D4034-043- <i>5008661</i>	1	1	0	0
	D4672-1- <i>5005866</i>	2	3	0	0
	M304EX0.75-16F- <i>501287</i>	33	605	0	0
	AN3-10A- <i>5062097</i>	6	252	0	0
150-HandFinish	<i>5014736(x)</i>				

D2931 F86435-1	2	1,336	0	0
D4021-5 5010120	2	18	0	0
MS20600-AD4W3	2	319	0	0
MS21042L3 5006676	6	1,380	0	0
NAS1149F0332P 5000570	12	3,087	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/17 4:48 PM dart.poulin.mario

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AEROSPACE
S011985

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Long Basket Base Assembly, 350

PART NO: D3913-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/21/17
Job No: 167457